Regd. Office & Works: Lunshnong, PO-Khaliehriat, Distt. – East Jaintia Hills, Meghalaya-793210 Ph: 03655-278215/16/18, Fax: 03655-278217, e-mail: lumshnong@starcement.co.in

Ref: SCL/EHS/LUM/2021-22/22

Dated: 14/09/2021

To,

**The Member Secretary** Meghalaya State Pollution Control Board 'ARDEN', Lumpyngngad, Shillong - 793014

Subject: Monthly Environmental Monitoring Report.

Ref. No.: MPCB/CON-900-Pt-IV/2020-2021/76, Dated. Shillong, the 26th March, 2021.

Dear Sir,

Please find enclosed herewith the monthly report of Ambient Air Quality monitoring including meteorological data, Stack Emission, Fugitive Emission, Noise Level monitoring, Water monitoring reports (Surface, ETP, STP) of Star Cement Limited for the month of August, 2021 for your kind perusal.

Thanking you,

Yours faithfully

For Star Cement Limited

Authorized Signatory

Enclosed: As mentioned above

Regd. Office & Works: Lumshnong, P.O. - Khallehriat, Dist.-East Jaintia Hills, Meghalaya - 793 210, Ph; 03655-278215/16/18, Fax: 03655-278217, e-mail: lumshnong@starcement.co.in
Works: Gopinath Bordoloi Road, Village - Chamatapathar, Distract - Kamrup (M), Guwahati - 782 402, Assam, e-mail: guwahati@starcement.co.in
Guwahati Office: Mayur Garden, 2nd Floor, Opp. Rajiv Bhawan, G.S. Road, Guwahati - 781 005, Assam, Ph: 0361-2462215/16, Fax: 031 - 2462217, e-mail: guwahati@starcement.co.in
Delhi Office: 281, Deepali, Pitampura, Delhi-110 034, Ph: 011 - 2703 3821/22/27, Fax: 011 - 2703 3824, e-mail: delhi@starcement.co.in
Delhi Office: 281, Deepali, Pitampura, Delhi-110 034, Ph: 011 - 2703 3821/22/27, Fax: 033-2448 4168, e-mail: kolkata@starcement.co.in
Kolkata Office: 3, Alipore Road, Satyam Tower, 1st Floor, Unit No. 9B, Kolkata - 700 027, Ph: 033-2448 4169/4170.Fax: 033-2448 4168, e-mail: kolkata@starcement.co.in
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Lumshnong, Meghalaya

| Reference No. | SCL/Env/F - 01 | Issue No. | 1 | | Date of Issue: | 24.08.2013 | Revision No. | 4 | Date of Rev. | 01.12.2020 |

AMBIENT AIR QUALITY MONITORING REPORT

Ref: SCL/Env/AAQM/Monthly/2021-22/021

\*Note\* Monitoring had to be cancelled most of the time due to heavy rains.

Location of Sampling : SCL, Lumshnong

Date of Sampling : 03.08.2021 - 04.08.2021

Distance between the Industry and sampling Location : NA
Time duration of sampling : 24 hrs.
Weather : Dry

Total Rain Fall (mm) : No Rainfall

Ambient Temperature (°C)

 Maximum
 : 30.3 0C

 Minimum
 : 22.0 0C

**Relative Humidity (%)** 

Maximum: 96.2 %Minimum: 65.5 %Wind Direction: 4.3Wind Speed (km/hr.): NE-SW

	Air	Quality Monito			
		Station N			
Pollutants	1	2	3	4	National Ambient Air Quality
1 onutumes	(Near Star	(Near Pump	(Near Security	(Staff	Standards Permissible Limits
	Club)	House)	Gate No. 3)	Quarters-4)	for Rural , Ind., Residential
	C/073/21-22	C/074/21-22	C/075/21-22	C/076/21-22	Area
	25°10′36″N	25°10′42″N	25°10′27″N	25°10′43″N	
GPS Coordinate	92°23′16″E 928	92°23′32″E 919	92°23′37″E 944	92°23′14″E 946	
	m	m	m	m	
Suspended Particulate					
Matter (Size less than 10	46.1	50.1	48.2	54.1	100
μm) or PM10 μg/m3					
Suspended Particulate					
Matter (Size less than 2.5	25.8	31.5	21.4	24.9	60
μm) or PM2.5 μg/m3					
Sulphur Dioxide SO2	8.2	8.6	11.3	10.3	80
(µg/m3)	0.2	0.0	11.5	10.5	50
Nitrogen Dioxide NO2	11.2	12.5	12.5	11.2	80
(μg/m3)	11.3	12.5	13.5	11.2	60

Remarks: The parameters analyzed were found to be within the permissible limits of Ambient Air Quality Standards (National) for Rural Areas as per National Ambient Air Quality Standards, Notification dated 18th November 2009.

Analyzed By

Checked By



Lumshnong, Meghalaya

# Reference No. SCL/Env/F - 01 Issue No. 1 Date of Issue: 24.08.2013 Revision No. 4 Date of Rev. 01.12.2020

#### AMBIENT AIR QUALITY MONITORING REPORT

Ref: SCL/Env/AAQM/Monthly/2021-22/022

Location of Sampling : SCL, Lumshnong

Date of Sampling : 30.08.2021 - 31.08.2021

Distance between the Industry and sampling Location : NA
Time duration of sampling : 24 hrs.
Weather : Dry

Total Rain Fall (mm) : No Rainfall

Ambient Temperature (°C)

 Maximum
 : 29.4 0C

 Minimum
 : 22.0 0C

**Relative Humidity (%)** 

Maximum: 97.3 %Minimum: 66.5 %Wind Direction: SE-NWWind Speed (km/hr.): 0.5

	Air	Quality Monito				
		Station N				
Pollutants	1 2		3	4	National Ambient Air Quality	
Tollatailts	(Near Star	(Near Pump	(Near Security	(Staff	Standards Permissible Limits	
	Club)	House)	Gate No. 3)	Quarters-4)	for Rural , Ind., Residential	
	C/077/21-22	C/078/21-22	C/079/21-22	C/080/21-22	Area	
	25*10′36″N	25*10'42"N	25*10'27"N	25*10'43"N		
GPS Coordinate	92*23′16″E 928	92*23′32″E 919	92*23′37″E 944	92*23′14″E 946		
	m	m	m	m		
Suspended Particulate						
Matter (Size less than 10	49.6	53.7	47.6	53.6	100	
μm) or PM10 μg/m3						
Suspended Particulate						
Matter (Size less than 2.5	27.6	29.4	24.1	26.5	60	
μm) or PM2.5 μg/m3						
Sulphur Dioxide SO2	9.4	7.9	10.5	11.4	80	
(μg/m3)	9.4	'.9	10.5	11.4	80	
Nitrogen Dioxide NO2	42.5	42.4	110	42.0		
(µg/m3)	12.5	13.4	14.9	12.8	80	

**Remarks:** The parameters analyzed were found to be within the permissible limits of Ambient Air Quality Standards (National) for Rural Areas as per National Ambient Air Quality Standards, Notification dated 18th November 2009.

Analyzed By

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#### Lumshnong, Meghalaya STACK ANALYSIS REPORT

Reference No.	SCL/EHS/F - 02
Issue No.	01
Date of Issue:	24.08.2013
Revision No.	04
Date of Rev.	01.06.2019

<sup>\*</sup>Note\* Monitoring had to be cancelled most of the time due to heavy rains.

Name of Sampling Location : SCL, Lumshnong

**Date of Sampling** : 03/08/2021

**Type of Stack** : Packing Plant (Bag Filter)

**Laboratory Report No.** : S/42/21-22

**Parameters**:

1) Particulate Matter (PM) :16.1 mg/Nm<sup>3</sup>

**Remarks**: The parameter tested was found to be within the permissible limits of Stack Emission Standards as per EPA Notification G.S.R. 496(E) dated 9<sup>th</sup> May, 2016 and G.S.R. 497(E) dated 10<sup>th</sup> May, 2016.

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#### Lumshnong, Meghalaya STACK ANALYSIS REPORT

Reference No.	SCL/EHS/F - 02
Issue No.	01
Date of Issue:	24.08.2013
Revision No.	04
Date of Rev.	01.06.2019

Name of Sampling Location : SCL, Lumshnong

**Date of Sampling** : 08/08/2021

**Type of Stack**: Roller Press Mill (581 Bag Filter-1)

**Laboratory Report No.** : S/43/21-22

**Parameters**:

1) Particulate Matter (PM) :14.7 mg/Nm<sup>3</sup>

**Remarks**: The parameter tested was found to be within the permissible limits of Stack Emission Standards as per EPA Notification G.S.R. 496(E) dated 9<sup>th</sup> May, 2016 and G.S.R. 497(E) dated 10<sup>th</sup> May, 2016.

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Lumshnong, Meghalaya
STACK ANALYSIS REPORT

Reference No.	SCL/EHS/F - 02		
Issue No.	01		
Date of Issue:	24.08.2013		
Revision No.	04		
Date of Rev.	01.06.2019		

Name of Sampling Location : SCL, Lumshnong

**Date of Sampling** : 30/08/2021

**Type of Stack** : Cement Mill (Bag Filter)

**Laboratory Report No.** : S/44/21-22

**Parameters**:

1) Particulate Matter (PM) :14.3 mg/Nm<sup>3</sup>

**Remarks**: The parameter tested was found to be within the permissible limits of Stack Emission Standards as per EPA Notification G.S.R. 496(E) dated 9<sup>th</sup> May, 2016 and G.S.R. 497(E) dated 10<sup>th</sup> May, 2016.

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Lumshnong, Meghalaya
STACK ANALYSIS REPORT

Reference No.	SCL/EHS/F - 02
Issue No.	01
Date of Issue:	24.08.2013
Revision No.	04
Date of Rev.	01.06.2019

Name of Sampling Location : SCL, Lumshnong

**Date of Sampling** : 30/08/2021

**Type of Stack** : Roller Press Mill (581 Bag Filter-1)

**Laboratory Report No.** : S/45/21-22

**Parameters**:

1) Particulate Matter (PM) :16.7 mg/Nm<sup>3</sup>

**Remarks**: The parameter tested was found to be within the permissible limits of Stack Emission Standards as per EPA Notification G.S.R. 496(E) dated 9<sup>th</sup> May, 2016 and G.S.R. 497(E) dated 10<sup>th</sup> May, 2016.

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Lumshnong, Meghalaya

SCL/EHS/Env/F-04 **Document No.** 01-05-2019 **Date of Issued Revision No. Revision Date** 01-01-2021

FUJITIVE EMISSION MONITORING REPORT

Ref: SCL/Env/Fugitive/Monthly/2021-22/005

**Month: AUG - 2021** 

Date	Location	Fugitive Emission Results	Limit	
		(in µg/m³)	(in µg/m³)	
16.08.2021	Coal Storage Section	1350	2000	
16.08.2021	Limestone Storage Section	1750	5000	
16.08.2021	Cement Packing Plant	1830	5000	

Analyzed By

# STARCEMENT Solid Setting

#### **STAR CEMENT LIMITED**

 Document No.
 MPL/EHS/Env/F-03

 Effective Date
 01-05-2019

 Revision No.
 04

01-01-2021

Lumshnong, Meghalaya
NOISE LEVEL MONITORING REPORT

Ref: SCL(LM)/Env/Noise/Monthly/2021-22/005 Date: : 03.08.2021

**Revision Date** 

S. No.	Location	Measured Values dB(A) Day time (6:00am to 10:00pm)		Norms In dB(A)	Measured Values dB(A) Night time (10:00pm to 6:00am)			Norms	
		Min.	Max.	Avg.	ш ив(А)	Min.	Max.	Avg.	in dB(A)
Α	Plant								_
1	Kiln	62.8	71.5	67.2		62.1	70.1	66.1	
2	Raw Mill	62.4	72.4	67.4		59.8	71.6	65.7	
3	Raw Mill WF	64.7	70.6	67.7		62.5	67.5	65.0	
4	Coal Mill	64.8	71.3	68.1		63.4	66.9	65.2	
5	Cement Mill	68.5	71.4	70.0	75	61.5	71.6	66.6	70
6	Cement Mill WF	64.2	70.6	67.4		62.8	67.9	65.4	
7	Primary Crusher (Dump Hopper)	65.2	73.5	69.4		63.5	65.4	64.5	
8	Primary Crusher (Near BC-1)	64.7	73.4	69.1		64.9	71.3	68.1	
9	Secondary Crusher	63.8	72.4	68.1		68.2	68.4	68.3	1
B.	DG House								
1	Control Room	61.2	72.3	66.8	75	56.9	61.3	59.1	70
2	Office	61.8	71.5	66.7	/3	55.4	71.5	63.5	/0
C.	Offices								-
1	CCR	55.8	62.4	59.1		52.4	63.1	57.8	70
2	Meeting Room	55.4	58.6	57.0		53.4	56.4	54.9	
3	VP'S Room	48.1	56.8	52.5		47.9	56.4	52.2	
4	Inst. Shift Room	50.4	63.8	57.1		50.2	64.8	57.5	
5	Drawing Office	52.8	62.9	57.9	75	51.4	65.3	58.4	
6	QC Department				73				70
	a) Chemical Lab	62.8	65.7	64.3		61.6	64.7	63.2	
	b) Physical Lab	64.8	67.4	66.1		62.4	56.9	59.7	
	c) Shift Lab	57.8	64.2	61.0		55.9	62.8	59.4	
	d) Sample Preparation Room	58.9	62.8	60.9		53.4	63.9	58.7	
D.	Residential								
1	Bachelor Hostel	46.5	52.4	49.5		42.3	44.1	43.2	
2	HOD'S Quater's	46.8	54.1	50.5	]	43.6	43.2	43.4	
3	650 Quater's	46.8	55.8	51.3		43.8	45.7	44.8	45
4	250 Quater's	44.7	57.4	51.1	55	41.9	46.8	44.4	
5	Hut	46.3	54.1	50.2		42.5	44.8	43.7	
E.	Dispensery	42.5	53.4	48.0		40.9	46.5	43.7	

Measured By:

Mhath



Lumshnong, Meghalaya

#### SCL/EHS/F - 04 01 Issue No. 24.08.2013 Date of Issue: 03 Revision No. 01.06.2019 Date of Rev.

Reference No.

#### WATER TESTING REPORT

Report	No 05			
				<b>Date of Sample Collection:</b> 26.08.2021
	T	I		<b>Analysis Date:</b> 16.08.2021 to 20.08.2021
				Standard Norms For Discharge of Environment Pollution (Notification Date:- 19th May 1993) &
S. No.	Parameter	Unit	ETP Outlet	Consent To Operate vide letter no.  MPCB/TB-900 (Pt-II)/2014-2015/34 – dated Shillong,the 3rd SEP, 2014.
1	рН	-	7.2	5.5 to 9.0
2	Suspended Solids	mg/lit	21.5	100
3	Total Dissolve Solids	mg/lit	331.7	-
4	Chemical Oxygen Demand	mg/lit	62.6	250
5	Biochemical Oxygen Demand (For 3 days at 27deg. C)	mg/lit	22.1	30
6	Oil & Grease	mg/lit	<3	10
7	Dissolved Oxygen	mg/lit	6.9	-

Analysis By

Checked By

Vermea by



Lumshnong, Meghalaya WATER TESTING REPORT

Reference No.	SCL/EHS/F - 04
Issue No.	01
Date of Issue:	24.08.2013
Revision No.	03
Date of Rev.	01.06.2019

**Report No. – 05 Date of Sample Collection:** 16.08.2021 **Analysis Date:** 16.08.2021 – 20.08.2021

S.N o.	Parameter	Unit	Plant Nala Inlet	Plant Nala Outlet	STP Inlet Water	STP Outlet	Standard Norms For Discharge of Environment Pollution (Notification Date:- 19th May 1993) & Consent To Operate vide letter no. MPCB/TB-900 (Pt-II)/2014-2015/34 – dated Shillong,the 3rd SEP, 2014.	Indian Standard Specification for Drinking Water IS: 10500-2012 Acceptable Limit (Max.)	Indian Standard Specification for Drinking Water IS: 10500 -2012 Permissible Limit (Max.)
1	рН	-	6.4	7.2	6.9	7.1	5.5 to 9.0	6.5 to 8.5	No relaxation
2	Colour	Hazen	Colourless	Colourless	Colourless	Colourless	Colourless	5	15
3	Odour	-	Odourless	Odourless	Odourless	Odourless	Odourless	Agreeable	Agreeable
4	Chloride	mg/lit	5.9	6.1	43.7	62.4	250	250	1000
5	Total Hardness as CaCO3	mg/lit	154.2	191.2	157.4	142.6	-	200	600
6	Suspended Solids	mg/lit	14.7	20.3	16.8	17.3	100	-	-
7	Total Dissolve Solids	mg/lit	211.4	241.1	213.4	156.4	-	500	2000
8	Chemical Oxygen Demand	mg/lit	42.1	53.8	194.2	134.2	250	-	-
9	Biochemical Oxygen Demand ( For 3 days at 27deg. C)	mg/lit	15.2	17.6	35.1	26.8	30	-	-
10	Oil & Grease	mg/lit	Nil	Nil	4.7	<3	10	-	-
11	Temperature	°C	26.1	26.2	29.5	27.8	Shall not exceed 5°C above the receiving water temperature above the receiving water temp	-	-
12	Conductivity	(μS/cm)	219.4	241.5	195.8	194.2	-	-	-

Analysis By

Checked By

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