STAR CEMENT LIMITED

Regd. Office & Works: Lunshnong, PO-Khaliehriat, Distt. – East Jaintia Hills, Meghalaya-793210 Ph: 03655-278215/16/18, Fax: 03655-278217, e-mail: <u>lumshnong@starcement.co.in</u>

Ref: SCL/EHS/LUM/2021-22/09

Dated: 17/05/2021

To,

The Member Secretary Meghalaya State Pollution Control Board 'ARDEN', Lumpyngngad, Shillong - 793014

Subject: Monthly Environmental Monitoring Report.

Ref. No.: MPCB/CON-900-Pt-IV/2020-2021/71, Dated. Shillong, the 18th May, 2020.

Dear Sir,

Please find enclosed herewith the monthly report of Ambient Air Quality monitoring including meteorological data, Stack Emission, Fugitive Emission, Noise Level monitoring, Water monitoring reports (Drinking, ETP, STP) of **Star Cement Limited** for the month of **April, 2021** for your kind perusal.

Thanking you,

Yours faithfully For Star Cement Limited

Authorized Signatory

Enclosed: Monitoring Report for the month of April'21.



Regd. Office & Works : Lumshnong, P.O. - Khallehriat, Dist-East Jaintia Hills, Meghalaya - 793 210, Ph: 03655-278215/16/18, Fax: 03655-278217, e-mail: lumshnong@stamement.co.in Works : Gopinath Bordoloi Road, Village - Chamatapathar, Distract - Kamrup (M), Guwahati - 782 402, Assam, e-mail: gu@starcement.co.in Guwahati Office : Mayur Garden, 2nd Floor, Opp. Rajiv Bhawan, G.S. Road, Guwahati - 781 005, Assam, Ph: 0361-2462215/16, Fax: 0361 - 2462217, e-mail: gu@starcement.co.in Gubahati Office : 21, Deepail, Pitampura, Deihi-110 034, Ph: 011 - 2703 3821/2/27, Fax: 011 - 2703 3824, e-mail: delhi@starcement.co.in Kolkata Office : 3, Alipore Road, Satyam Tower, 1st Floor, Unit No, 9B, Kolkata - 700 027, Ph: 033-2448 4169/4170_Fax: 033 - 2448 4168, e-mail: kolkata@starcement.co.in Durgapur Office : C/o - Ma Chandi Durga Cements Ltd., Bamunara Industrial Area, P.O. - Bamunara, P.S. - Kanksha, Dist. Burdwan, West Bengal - 713 212 Siliguri Office : Village - Katowa, P.O. - Mohanvita, District - Jalpaiguri, West Bengal - 735 135 / Top Plaza, 3rd Floor, Near City Plaza, Sevoke Road, Siliguri - 734 001, Ph: 0353 - 246311/12 Bankura Office : Purandar Pur, District - Bankura, West Bengal - 722 155

AN ISO 9001, ISO 14001 & OHSAS 18001 CERTIFIED COMPANY CIN NO. U26942ML2001PLC008663

	STAR CEMENT LIMITED	Reference No.	SCL/Env/F – 01
STARCEMENT Solid Setting	• • • • • • • • • • • • • • • • • • • •	Issue No.	1
	Lumshnong, Meghalaya	Date of Issue:	24.08.2013
	AMBIENT AIR QUALITY MONITORING REPORT	Revision No.	4
		Date of Rev.	01.12.2020

Location of Sampling	: SCL, Lumshnong
Date of Sampling	: 03.04.2021 - 04.04.2021
Distance between the Industry and sampling Location	: NA
Time duration of sampling	: 24 hrs.
Weather	: Wet
Total Rain Fall (mm)	: 4.0
Ambient Temperature (⁰ C)	
Maximum	: 29.5 0C
Minimum	: 18.1 0C
Relative Humidity (%)	
Maximum	: 96.5 %
Minimum	: 49.2 %
Wind Direction	: 51.4
Wind Speed (km/hr.)	: W-E

	Air	Quality Monito	oring Analysis R	esult	
		Station N			
Pollutants	1	2	3	4	
i onuturits	(Near Star	(Near Pump	(Near Security	(Staff Quarters-	
	Club)	House)	Gate No. 3)	4)	Standards Permissible Limits
	C/001/21-22	C/002/21-22	C/003/21-22	C/004/21-22	for Rural , Ind., Residential Area
	25*10'36"N	25*10′42″N	25*10'27"N	25*10'43"N	
GPS Coordinate	92*23'16"E 928	92*23'32"E 919	92*23'37"E 944	92*23'14"E 946	
	m	m	m	m	
Suspended Particulate					
Matter (Size less than 10	50.3	55.0	53.5	52.8	100
μm) or PM10 μg/m3					
Suspended Particulate					
Matter (Size less than 2.5	30.3	30.4	31.9	32.3	60
μm) or PM2.5 μg/m3					
Sulphur Dioxide SO2	8.9	9.8	10.8	8.7	80
(µg/m3)	8.9	9.8	10.8	8.7	80
Nitrogen Dioxide NO2	44.7	12.0	12.2	12.0	80
(µg/m3)	11.7	13.0	13.3	12.8	80



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	STAR CEMENT LIMITED	Reference No.	SCL/Env/F – 01
STARCEMENT Solid Setting		Issue No.	1
	Lumshnong, Meghalaya	Date of Issue:	24.08.2013
	AMBIENT AIR QUALITY MONITORING REPORT	Revision No.	4
		Date of Rev.	01.12.2020

Location of Sampling	: SCL, Lumshnong
Date of Sampling	: 05.04.2021 - 06.04.2021
Distance between the Industry and sampling Location	: NA
Time duration of sampling	: 24 hrs.
Weather	: Dry
Total Rain Fall (mm)	: No Rain Fall
Ambient Temperature ([°] C)	
Maximum	: 30.4 0C
Minimum	: 18.4 OC
Relative Humidity (%)	
Maximum	: 82.1 %
Minimum	: 36.3 %
Wind Direction	: W-E
Wind Speed (km/hr.)	: 48.5

	Air (Quality Monito	oring Analysis R	esult		
		Station N				
Pollutants	1	2	3	4		
i onutanto	(Near Star	(Near Pump	(Near Security	(Staff Quarters-		
	Club)	House)	Gate No. 3)	4)	Standards Permissible Limits	
	C/005/21-22	C/006/21-22	C/007/21-22	C/008/21-22	for Rural , Ind., Residential Area	
	25*10'36"N	25*10'42"N	25*10'27"N	25*10'43"N		
GPS Coordinate	92*23'16"E 928	92*23'32"E 919	92*23'37"E 944	92*23'14"E 946		
	m	m	m	m		
Suspended Particulate						
Matter (Size less than 10	52.0	58.7	53.8	51.3	100	
μm) or PM10 μg/m3						
Suspended Particulate						
Matter (Size less than 2.5	31.6	35.1	30.5	30.9	60	
μm) or PM2.5 μg/m3						
Sulphur Dioxide SO2	8.5	0.0	9.2	11 1	80	
(µg/m3)	0.5	9.0	9.2	11.1	80	
Nitrogen Dioxide NO2 (μg/m3)	11.4	13.8	11.8	13.9	80	

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	STAR CEMENT LIMITED	Reference No.	SCL/Env/F – 01
STARCEMENT Solid Setting		Issue No.	1
	Lumshnong, Meghalaya	Date of Issue:	24.08.2013
	AMBIENT AIR QUALITY MONITORING REPORT	Revision No.	4
		Date of Rev.	01.12.2020

Location of Sampling	: SCL, Lumshnong
Date of Sampling	: 09.04.2021 - 10.04.2021
Distance between the Industry and sampling Location	: NA
Time duration of sampling	: 24 hrs.
Weather	: Dry
Total Rain Fall (mm)	: No Rain Fall
Ambient Temperature (⁰ C)	
Maximum	: 27.6 OC
Minimum	: 18.2 0C
Relative Humidity (%)	
Maximum	: 92.5 %
Minimum	: 50.2 %
Wind Direction	: W-E
Wind Speed (km/hr.)	: 96.1

	Air	Quality Monito	oring Analysis R	esult	
		Station N			
Pollutants	1	2	3	4	
Fondtants	(Near Star	(Near Pump	(Near Security	(Staff Quarters-	
	Club)	House)	Gate No. 3)	4)	Standards Permissible Limits
	C/009/21-22	C/010/21-22	C/011/21-22	C/012/21-22	for Rural , Ind., Residential Area
	25*10′36″N	25*10′42″N	25*10'27"N	25*10'43"N	
GPS Coordinate	92*23′16″E 928	92*23'32"E 919	92*23'37"E 944	92*23'14"E 946	
	m	m	m	m	
Suspended Particulate					
Matter (Size less than 10	49.1	55.4	59.8	56.9	100
μm) or PM10 μg/m3					
Suspended Particulate					
Matter (Size less than 2.5	32.8	33.9	33.5	33.6	60
μm) or PM2.5 μg/m3					
Sulphur Dioxide SO2	0.1	0.0	0.7	0.7	80
(µg/m3)	9.1	9.9	9.7	9.7	80
Nitrogen Dioxide NO2 (μg/m3)	10.5	15.0	16.1	15.0	80

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STARCEMENT Solid Setting	STAR CEMENT LIMITED	Reference No.	SCL/Env/F – 01
	• • • • • • • • • • • • • • • • • • • •	Issue No.	1
	Lumshnong, Meghalaya	Date of Issue:	24.08.2013
	AMBIENT AIR QUALITY MONITORING REPORT	Revision No.	4
		Date of Rev.	01.12.2020

Location of Sampling	: SCL, Lumshnong
Date of Sampling	: 10.04.2021 - 11.04.2021
Distance between the Industry and sampling Location	: NA
Time duration of sampling	: 24 hrs.
Weather	: Dry
Total Rain Fall (mm)	: No Rain Fall
Ambient Temperature ([°] C)	
Maximum	: 29.6 0C
Minimum	: 19.2 0C
Relative Humidity (%)	
Maximum	: 92.2 %
Minimum	: 44.0 %
Wind Direction	: N-S
Wind Speed (km/hr.)	: 79.9

	Air	Quality Monito	oring Analysis R	esult	
		Station N			
Pollutants	1	2	3	4	
i onutantis	(Near Star	(Near Pump	(Near Security	(Staff Quarters-	
	Club)	House)	Gate No. 3)	4)	Standards Permissible Limits
	C/013/21-22	C/014/21-22	C/015/21-22	C/016/21-22	for Rural , Ind., Residential Area
	25*10′36″N	25*10'42"N	25*10'27"N	25*10'43"N	
GPS Coordinate	92*23′16″E 928	92*23'32"E 919	92*23'37"E 944	92*23'14"E 946	
	m	m	m	m	
Suspended Particulate					
Matter (Size less than 10	53.4	58.8	59.3	59.0	100
μm) or PM10 μg/m3					
Suspended Particulate					
Matter (Size less than 2.5	29.6	37.5	33.7	34.0	60
μm) or PM2.5 μg/m3					
Sulphur Dioxide SO2	0.2	0.0	0.9	0 5	80
(µg/m3)	8.2	8.8	9.8	8.5	80
Nitrogen Dioxide NO2	12.8	14.3	14.2	11.4	80
(μg/m3)					

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	STAR CEMENT LIMITED	Reference No.	SCL/Env/F – 01
STARCEMENT Solid Setting		Issue No.	1
	Lumshnong, Meghalaya	Date of Issue:	24.08.2013
	AMBIENT AIR QUALITY MONITORING REPORT	Revision No.	4
		Date of Rev.	01.12.2020

Location of Sampling	: SCL, Lumshnong
Date of Sampling	: 21.04.2021 - 22.04.2021
Distance between the Industry and sampling Location	: NA
Time duration of sampling	: 24 hrs.
Weather	: Dry
Total Rain Fall (mm)	: No Rain Fall
Ambient Temperature ([°] C)	
Maximum	: 30.0 0C
Minimum	: 20.1 OC
Relative Humidity (%)	
Maximum	: 96.3 %
Minimum	: 47.2 %
Wind Direction	: NE - SW
Wind Speed (km/hr.)	: 61.2

	Air	Quality Monito	oring Analysis R	esult	
		Station N			
Pollutants	1	2	3	4	
ronutants	(Near Star	(Near Pump	(Near Security	(Staff Quarters-	
	Club)	House)	Gate No. 3)	4)	Standards Permissible Limits
	C/017/21-22	C/018/21-22	C/019/21-22	C/020/21-22	for Rural , Ind., Residential Area
	25*10'36"N	25*10′42″N	25*10'27"N	25*10'43"N	
GPS Coordinate	92*23'16"E 928	92*23'32"E 919	92*23'37"E 944	92*23'14"E 946	
	m	m	m	m	
Suspended Particulate					
Matter (Size less than 10	52.0	54.3	57.9	61.6	100
μm) or PM10 μg/m3					
Suspended Particulate					
Matter (Size less than 2.5	32.3	31.0	31.1	29.6	60
μm) or PM2.5 μg/m3					
Sulphur Dioxide SO2		0.1	10.5	0.0	80
(µg/m3)	8.0	9.1	10.5	8.8	80
Nitrogen Dioxide NO2 (µg/m3)	13.7	12.2	14.9	13.2	80

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	STAR CEMENT LIMITED	Reference No.	SCL/Env/F – 01
STARCEMENT Solid Setting		Issue No.	1
	Lumshnong, Meghalaya	Date of Issue:	24.08.2013
	AMBIENT AIR QUALITY MONITORING REPORT	Revision No.	4
		Date of Rev.	01.12.2020

Location of Sampling	: SCL, Lumshnong
Date of Sampling	: 22.04.2021 - 23.04.2021
Distance between the Industry and sampling Location	: NA
Time duration of sampling	: 24 hrs.
Weather	: Dry
Total Rain Fall (mm)	: No Rain Fall
Ambient Temperature ([°] C)	
Maximum	: 30.3 OC
Minimum	: 18.0 0C
Relative Humidity (%)	
Maximum	: 93.1 %
Minimum	: 49.0 %
Wind Direction	: SW-NE
Wind Speed (km/hr.)	: 19.5

	Air	Quality Monito	oring Analysis R	esult		
		Station N				
Pollutants	1	2	3	4		
i onutanto	(Near Star	(Near Pump	(Near Security	(Staff Quarters-		
	Club)	House)	Gate No. 3)	4)	Standards Permissible Limits	
	C/021/21-22	C/022/21-22	C/023/21-22	C/024/21-22	for Rural , Ind., Residential Area	
	25*10'36"N	25*10'42"N	25*10'27"N	25*10'43"N		
GPS Coordinate	92*23'16"E 928	92*23'32"E 919	92*23'37"E 944	92*23'14"E 946		
	m	m	m	m		
Suspended Particulate						
Matter (Size less than 10	54.6	60.4	60.4	57.9	100	
μm) or PM10 μg/m3						
Suspended Particulate						
Matter (Size less than 2.5	30.7	37.4	34.3	35.2	60	
μm) or PM2.5 μg/m3						
Sulphur Dioxide SO2	8.0	0.7	8.0	10.2	80	
(µg/m3)	8.9	9.7	8.9	10.2	80	
Nitrogen Dioxide NO2	12.4	14.3	14.1	14.1	80	
(µg/m3)	12.4	14.5	14.1	14.1		

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STARCEMENT Solid Setting	STAR CEMENT LIMITED	Reference No.	SCL/Env/F – 01
		Issue No.	1
	Lumshnong, Meghalaya	Date of Issue:	24.08.2013
	AMBIENT AIR QUALITY MONITORING REPORT	Revision No.	4
	AWBIENT AIR QUALITY MONITORING REPORT	Date of Rev.	01.12.2020

Location of Sampling	: SCL, Lumshnong
Date of Sampling	: 28.04.2021 - 29.04.2021
Distance between the Industry and sampling Location	: NA
Time duration of sampling	: 24 hrs.
Weather	: Dry
Total Rain Fall (mm)	: No Rain Fall
Ambient Temperature ([°] C)	
Maximum	: 30.2 0C
Minimum	: 16.0 OC
Relative Humidity (%)	
Maximum	: 80.0 %
Minimum	: 35.0 %
Wind Direction	: NE-SW
Wind Speed (km/hr.)	: 6.2

	Air (Quality Monito	oring Analysis R	esult	
		Station N			
Pollutants	1	2	3	4	
i onutanto	(Near Star	(Near Pump	(Near Security	(Staff Quarters-	
	Club)	House)	Gate No. 3)	4)	Standards Permissible Limits
	C/025/21-22	C/026/21-22	C/027/21-22	C/028/21-22	for Rural , Ind., Residential Area
	25*10'36"N	25*10'42"N	25*10'27"N	25*10'43"N	
GPS Coordinate	92*23'16"E 928	92*23'32"E 919	92*23'37"E 944	92*23'14"E 946	
	m	m	m	m	
Suspended Particulate					
Matter (Size less than 10	49.6	50.9	56.9	47.6	100
μm) or PM10 μg/m3					
Suspended Particulate					
Matter (Size less than 2.5	33.6	32.0	30.6	30.7	60
μm) or PM2.5 μg/m3					
Sulphur Dioxide SO2	9.7	0.4	0.1	10 г	80
(µg/m3)	9.7	8.4	9.1	10.5	80
Nitrogen Dioxide NO2	12.7	12.0	12.0	11.2	80
(µg/m3)	12.7	13.9	12.8	11.3	80

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STARCEMENT Solid Setting	STAR CEMENT LIMITED	Reference No.	SCL/Env/F – 01
		Issue No.	1
	Lumshnong, Meghalaya	Date of Issue:	24.08.2013
	AMBIENT AIR QUALITY MONITORING REPORT	Revision No.	4
	AWBIENT AIR QUALITY MONITORING REPORT	Date of Rev.	01.12.2020

Location of Sampling	: SCL, Lumshnong
Date of Sampling	: 29.04.2021 - 30.04.2021
Distance between the Industry and sampling Location	: NA
Time duration of sampling	: 24 hrs.
Weather	: Dry
Total Rain Fall (mm)	: No Rain Fall
Ambient Temperature ([°] C)	
Maximum	: 30.4 OC
Minimum	: 18.1 OC
Relative Humidity (%)	
Maximum	: 84.6 %
Minimum	: 28.0 %
Wind Direction	: NE-SW
Wind Speed (km/hr.)	: 5.0

	Air	Quality Monito	oring Analysis R	esult	
		Station N			
Pollutants	1	2	3	4	
i onutanto	(Near Star	(Near Pump	(Near Security	(Staff Quarters-	
	Club)	House)	Gate No. 3)	4)	Standards Permissible Limits
	C/029/21-22	C/030/21-22	C/031/21-22	C/032/21-22	for Rural, Ind., Residential Area
	25*10′36″N	25*10′42″N	25*10′27″N	25*10′43″N	
GPS Coordinate	92*23'16"E 928	92*23'32"E 919	92*23'37"E 944	92*23'14"E 946	
	m	m	m	m	
Suspended Particulate					
Matter (Size less than 10	49.9	55.9	61.3	54.1	100
μm) or PM10 μg/m3					
Suspended Particulate					
Matter (Size less than 2.5	34.9	34.6	32.7	29.5	60
μm) or PM2.5 μg/m3					
Sulphur Dioxide SO2	9.5	0.5	0.0	10.0	80
(µg/m3)	9.5	9.5	9.0	10.0	80
Nitrogen Dioxide NO2	12.2	11.2	14.0	12.0	80
(µg/m3)	12.3	11.3	14.0	12.0	80

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Name of Sampling Location	: SCL, Lumshnong
Date of Sampling	:01/04/2021
Type of Stack	: Primary Crusher (Bag Filter)
Laboratory Report No.	: S/01/21-22
Parameters:	
1) Particulate Matter (PM)	:18.9 mg/Nm ³



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Name of Sampling Location	: SCL, Lumshnong
Date of Sampling	: 01/04/2021
Type of Stack	: Secondary Crusher (Bag Filter)
Laboratory Report No.	: S/02/21-22
Parameters:	
1) Particulate Matter (PM)	: 22.3 mg/Nm ³



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Name of Sampling Location	: SCL, Lumshnong
Date of Sampling	:01/04/2021
Type of Stack	: RABH
Laboratory Report No.	: S/03/21-22
Parameters:	
1) Particulate Matter (PM)	:17.4 mg/Nm ³



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Name of Sampling Location	: SCL, Lumshnong
Date of Sampling	:01/04/2021
Type of Stack	: Coal Mill
Laboratory Report No.	:S/04/21-22
Parameters:	
1) Particulate Matter (PM)	:27.1 mg/Nm ³



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Name of Sampling Location	: SCL, Lumshnong
Date of Sampling	:09/04/2021
Type of Stack	: Cooler ESP
Laboratory Report No.	: S/05/21-22
Parameters:	
1) Particulate Matter (PM)	: 19.9 mg/Nm ³



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Name of Sampling Location	: SCL, Lumshnong
Date of Sampling	: 09/04/2021
Type of Stack	: Cement Mill (Bag Filter)
Laboratory Report No.	: S/06/21-22
Parameters:	
1) Particulate Matter (PM)	:16.0 mg/Nm ³



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Name of Sampling Location	: SCL, Lumshnong
Date of Sampling	:09/04/2021
Type of Stack	: Packing Plant (Bag Filter)
Laboratory Report No.	:S/07/21-22
Parameters:	
1) Particulate Matter (PM)	:22.1 mg/Nm ³



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Name of Sampling Location	: SCL, Lumshnong
Date of Sampling	:09/04/2021
Type of Stack	: Roller Press Mill (581 Bag Filter-1)
Laboratory Report No.	: S/08/21-22
Parameters:	
1) Particulate Matter (PM)	: 15.0 mg/Nm ³



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Name of Sampling Location	: SCL, Lumshnong
Date of Sampling	: 22/04/2021
Type of Stack	: Primary Crusher (Bag Filter)
Laboratory Report No.	: S/09/21-22
<u>Parameters</u> :	
1) Particulate Matter (PM)	:16.3 mg/Nm ³



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Name of Sampling Location	: SCL, Lumshnong
Date of Sampling	: 22/04/2021
Type of Stack	: Secondary Crusher (Bag Filter)
Laboratory Report No.	: S/10/21-22
Parameters:	
1) Particulate Matter (PM)	: 21.5 mg/Nm ³



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Name of Sampling Location	: SCL, Lumshnong
Date of Sampling	: 22/04/2021
Type of Stack	: RABH
Laboratory Report No.	: S/11/21-22
Parameters:	
1) Particulate Matter (PM)	:19.4 mg/Nm ³



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Name of Sampling Location	: SCL, Lumshnong
Date of Sampling	: 22/04/2021
Type of Stack	: Coal Mill
Laboratory Report No.	: S/12/21-22
Parameters:	
1) Particulate Matter (PM)	:21.6 mg/Nm ³



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01.06.2019



Name of Sampling Location	: SCL, Lumshnong
Date of Sampling	: 26/04/2021
Type of Stack	: Cooler ESP
Laboratory Report No.	: S/13/21-22
<u>Parameters</u> :	
1) Particulate Matter (PM)	: 22.0 mg/Nm ³



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Name of Sampling Location	: SCL, Lumshnong
Date of Sampling	: 26/04/2021
Type of Stack	: Cement Mill (Bag Filter)
Laboratory Report No.	: S/14/21-22
Parameters:	
1) Particulate Matter (PM)	:13.3 mg/Nm ³



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Name of Sampling Location	: SCL, Lumshnong
Date of Sampling	: 26/04/2021
Type of Stack	: Packing Plant (Bag Filter)
Laboratory Report No.	: S/15/21-22
Parameters:	
1) Particulate Matter (PM)	:20.8 mg/Nm ³



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Name of Sampling Location	: SCL, Lumshnong
Date of Sampling	: 26/04/2021
Type of Stack	: Roller Press Mill (581 Bag Filter-1)
Laboratory Report No.	: S/16/21-22
Parameters:	
1) Particulate Matter (PM)	: 14.4 mg/Nm ³



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4	STAR CEMENT LIMITED	Document No.	SCL/EHS/Env/F-04
STADOCMENT	Lumshnong, Meghalaya	Date of Issued	01-05-2019
Solid Setting		Revision No.	2
	FUJITIVE EMISSION MONITORING REPORT	Revision Date	01-01-2021

Ref: SCL/Env/Fugitive/Monthly/2021-22/001

Month: April - 2021

Date	Location	Fugitive Emission Results	Limit
		(in µg/m ³)	(in µg/m ³)
24.04.2021	Coal Storage Section	1250	2000
24.04.2021	Limestone Storage Section	1829	5000
24.04.2021	Cement Packing Plant	2137	5000

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	STA	ED	Document	No.	MPL/EHS/Env/F-03				
	A					Effective Da	ate	01-05-20	19
STA	CEMENT	Lumshn		Revision No.		04 01-01-2021			
50	NOISE	RT	Revision Da	ate					
ef: SCI	L(LM)/Env/Noise/Monthly/202	1-22/001	L				Month:	: 23.04.2	021
S. No.	Location		asured Values ne (6:00am to		Norms In dB(A)	Measured Values dB(A) Night time (10:00pm to 6:00am)			Norms in dB(A)
		Min.	Max.	Avg.	In dB(A)	Min.	Max.	Avg.	ш ав(А
Α	Plant								
1	Kiln	62.3	68.9	65.6		53.5	58.6	56.0	
2	Raw Mill	65.2	70.1	67.7	1	56.9	57.8	57.4	
3	Raw Mill WF	62.6	57.5	60.0	1	48.1	60.2	54.2	
4	Coal Mill	62.4	64.9	63.7		50.9	58.1	54.5	
5	Cement Mill	64.0	65.5	64.8	75	54.5	59.8	57.1	70
6	Cement Mill WF	59.1	63.2	61.1		47.0	56.6	51.8	
7	Primary Crusher (Dump Hopper)	62.7	66.6	64.6]	47.9	57.9	52.9	
8	Primary Crusher (Near BC-1)	59.6	65.6	62.6		56.8	62.1	59.5	
9	Secondary Crusher	65.7	67.9	66.8	7	51.7	62.0	56.8	
B.	DG House								
1	Control Room	56.2	63.6	59.9	- 75	46.1	53.3	49.7	70
2	Office	52.1	56.5	54.3	/3	42.0	46.4	44.2	70
C.	Offices								
1	CCR	50.2	63.7	56.9		40.1	53.4	46.8	
2	Meeting Room	52.6	58.3	55.4	1	42.4	48.1	45.3	
3	VP'S Room	48.7	57.0	52.9	1	38.6	46.9	42.7	
4	Inst. Shift Room	52.2	62.1	57.1	1	42.1	51.9	47.0	
5	Drawing Office	50.4.	61.4	61.4		46.5	67.3	56.9	70
6	QC Department				- 75				70
	a) Chemical Lab	61.6	68.6	65.1	1	51.4	58.3	54.8	1
	b) Physical Lab	63.0	66.1	64.5	1	52.7	55.9	54.3	1
	c) Shift Lab	57.8	66.1	62.0	1	47.6	55.9	51.8	
	d) Sample Preparation Room	59.1	65.2	62.2	1	48.9	55.0	52.0	
D.	Residential			•	•				
1	Bachelor Hostel	45.1	48.1	46.6		39.6	42.6	41.1	
2	HOD'S Quater's	44.2	50.2	47.2	1	38.8	44.6	41.7	1
3	650 Quater's	42.7	53.7	48.2		37.2	48.1	42.6	
4	250 Quater's	39.3	52.4	45.8	55	33.9	46.8	40.3	45
5	Hut	40.9	46.1	43.5	1	35.4	40.6	38.0	
E.	Dispensery	41.4	55.0	48.2	1	35.9	49.4	42.7	1

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STAR CEMENT LIMITED

WATER TESTING REPORT

Repo	rt No. – 01				
•					nple Collection: 10.04.2021
			1		e: 10.04.2021 to 13.04.2021
SI. No	Parameter	Unit	Drinking Water (RO Plant)	Indian Standard Specification for Drinking Water IS : 10500-2012 Acceptable Limit (Max.)	Indian Standard Specification for Drinking Water IS : 10500-2012 Permissible Limit (Max.)
1	рН	Hazen	7.0	6.5 to 8.5	No relaxation
2	Colour	mg/lit	Colourless	5	15
3	Odour	mg/lit	Agreeable	Agreeable	Agreeable
4	Total Hardness as CaCO3	mg/lit	57.9	200	600
5	Calcium as Ca	mg/lit	16.4	75	200
6	Magnesium as Mg	mg/lit	4.6	30	100
7	Total Dissolve Solids	mg/lit	143.4	500	2000
8	Chloride	mg/lit	13.4	250	1000
9	Total Residual Chlorine	mg/lit	BDL	0.2	1
10	Turbidity	NTU	0.05	1	5
11	Iron	mg/lit	BDL	0.3	No Relaxation
12	Dissolved Oxygen	mg/lit	3.0	-	-

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STAR CEMENT LIMITED Lumshnong, Meghalaya

WATER TESTING REPORT

Report	Report No. – 01 Date of Sample Collection: 10.04.2021 Analysis Date: 10.04.2021 to 13.04.2021									
S. No.	Parameter	Unit	ETP Outlet	Standard Norms For Discharge of Environment Pollution (Notification Date:- 19th May 1993) & Consent To Operate vide letter no. MPCB/TB-900 (Pt-II)/2014-2015/34 – dated Shillong,the 3rd SEP, 2014.						
1	рН	-	7.5	5.5 to 9.0						
2	Suspended Solids	mg/lit	25.3	100						
3	Total Dissolve Solids	mg/lit	348.0	-						
4	Cemical Oxegan Demand	mg/lit	59.7	250						
5	Biochemical Oxegan Demand (For 3 days at 27deg. C)	mg/lit	24.2	30						
6	Oil& Grease	mg/lit	<3	10						
7	Dissolved Oxygen	mg/lit	6.1	-						

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STAR CEMENT LIMITED

Lumshnong, Meghalaya WATER TESTING REPORT

Report No. – 01	

Date of Sample Collection: 10.04.2021
Analysis Date: 10.04.2021 – 13.04.2021

S.N 0.	Parameter	Unit	Plant Nala Inlet	Plant Nala Out Let	STP Inlet Water	STP Outlet	Standard Norms For Discharge of Environment Pollution (Notification Date:- 19th May 1993) & Consent To Operate vide letter no. MPCB/TB-900 (Pt-II)/2014-2015/34 – dated Shillong,the 3rd SEP, 2014.	Indian Standard Specification for Drinking Water IS : 10500 -2012 Acceptable Limit (Max.)	Indian Standard Specification for Drinking Water IS : 10500 -2012 Permissible Limit (Max.)
1	рН		6.5	7.0	6.1	6.8	5.5 to 9.0	6.5 to 8.5	No relaxation
2	Colour	Hazen	Colourless	Colourless	Colourless	Colourless	Colourless	5	15
3	Odour		Odourless	Odourless	Odourless	Odourless	Odourless	Agreeable	Agreeable
4	Total Residual Chlorine	mg/lit	NIL	NIL	NIL	NIL	1	0.2	1
5	Chloride	mg/lit	5.1	4.5	61.5	85.1	250	250	1000
6	Total Hardness as CaCO3	mg/lit	150.0	187.0	196.7	166.2	-	200	600
7	Calcium as Ca	mg/lit	28.7	33.5	88.8	28.7	-	75	200
8	Magnesium as Mg	mg/lit	19.9	22.5	20.4	11.9	-	30	100
9	Suspended Solids	mg/lit	49.3	51.1	87.8	20.6	100	-	-
10	Total Dissolve Solids	mg/lit	132.2	245.6	350.8	429.2	-	500	2000
11	Cemical Oxegan Demand	mg/lit	117.3	258.3	345.6	422.3	250	-	-
12	Biochemical Oxegan Demand (For 3 days at 27deg. C)	mg/lit	32.4	33.7	430.5	80.7	30	-	-
13	Oil & Grease	mg/lit	NIL	<3	3.1	<3	10	-	-
15	Temperature	deg. C	29.7	32.5	27.4	38.5	Shall not be exceed 50 Deg. C the	-	-
16	Ammonical Nitrogen (as N)	mg/lit	-	-	-	-	50	-	-
17	Total kjeldahl Nitrogen (asN)	mg/lit	-	-	-	-	100	-	-
18	Free Ammonia (asNH3)	mg/lit	-	-	-	-	5	-	-
19	Conductivity		160	168	286	241	-	-	-

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STAR CEMENT LIMITED VPO – Lumshnong, District – Jaintia Hills, Meghalaya – 793210